# ●特集 AMS10回記念特別セッション

# Membrane Science and Membrane Engineering in the past years and tomorrow

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The worldwide recognized role of Membrane Science and Membrane Engineering is today well documented by the significant growth in the Scientific organizations and Scientific Networks created in the years in all the Continents and in most of the Industrialized Countries. In the late 70<sup>ies</sup> and early 80<sup>ties</sup> the Membrane Society of Japan and the European Membrane Society were the only existing organizations. Today we have more than 10 Membrane Societies and new ones are under construction. The Journal of Membrane Science created by Harry Lonsdale in the 70<sup>ies</sup>, is today still the most representative but in a field where 9–10 new other Journals are already present. It is impressive the number of events organized yearly worldwide devoted to our field. Efforts for more high education in membrane science and engineering in the traditional curricula for Masters and PhD has to be promoted as multinational large scale research projects in areas of strategic importance as water stress, global warming, energy production, raw materials depletion, artificial hybrid organs, neurosciences, technical textile, etc. The central role of Membrane Science and Engineering for the industrial sustainable growth has to be recognized.

Keywords : membrane society history / international membrane conference

Membrane Science and Membrane Engineering today represent one of the most visible research area together with innovative operations, in a large variety of industrial, medical and biotechnological sectors.

The story of Membrane Engineering is relatively recent. The first never organized international scientific meeting on Membranes with emphasis on industrial application and potentialities and not just on biological membranes, was organized at Villa Cimbrone in Ravello (Italy) in 1966 as a NATO Advanced Study Institute (ASI) on Membrane Transport Phenomena by Prof. Harry Gregor (from NY) and Prof. Alfonso M. Liquori (from Naples). At that time Reverse Osmosis (RO) membranes, invented by Sidney Loeb and Srinivasa Sourirajan, were just starting their successful applications, and their transport properties and potentialities in desalination was, in fact, one of the major topic discussed at the 1966 NATO ASI. All the most respected Scientists active on transport phenomena in artificial and biological membranes were present, probably for the first time, with Professors of Chemical Engineering, with Researchers in molecular separations, with Experts in polymer chemistry, etc., in an exciting multidisciplinary meeting having already all the characteristic of the future Membrane Science and Membrane Engineering.

No organized Scientific Society were existing at National and International level at that time. However,

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Fig. 1 Editorial Committee of Membrane.

**MEMBRANE** 

a fast growing interest for membrane operation was already attracting scientific and industrial attention in various Countries and specifically in Japan, where Electro Dialysis (ED), in particular, and RO were utilized for the production of NaCl from the sea for the chlorosoda process, and for ultrapure water for electronic industry.

In 1978 the first Membrane Society was created in Japan as The Membrane Society of Japan (MSJ). The President of MSJ at that time was Prof. Masayuki Nakagaki and the Vice Presidents were Prof. Terukatsu Miyauchi and Prof. Toshitsugu Oda.

It is interesting to emphasize the multidisciplinarity character of MSJ from the very early stage, as still today confirmed by the members of the Editorial Board of MAKU, the official journal of The Membrane Society of Japan, in which representatives from industrial groups, such as Mitsubishi Rayon, Toyobo, Toray, etc., from Chemical Engineering Academic Departments, from Medical and Pharmaceutical Faculties, etc., are all working together.

Also in Europe, a growing attention to Membrane



Fig. 2 a) Picture of the Stresa Conference in 1984 andb) Proceedings of the Conference.

Science and Technology was evident. Following the 1966 first Conference, a second Ravello Conference on Membranes was organized in 1977, in the same beautiful Villa Cimbrone environment.

My self (Enrico Drioli) with Prof. Harold Hoffenberg from North Carolina State University in Raleigh, were serving as Chairmen. In 1988 and in 1999 similar events took place in Ravello attracting a selected invited group of scientists from all over the world, creating the first core group of a Membrane International Family.

The success and growing interest for Membrane Science and for all events related to this new scientific topic suggested trying to better organize at European level, the scientific efforts of researchers interested in this field.

In collaboration with few colleagues, F. Aptel from Univ. Sabatier – France, H. Strathmann from Tubingen – Germany, G. Tragardh from Lund Institute of Technology–Food Engineering – Sweden, the possibility to organize an European Membrane Society (at the time EMST) received a strong positive reply.

In 1982, the European Membrane Society (EMS) was created with the following status, "the overall goal of the Society is to:

- promote co-operation between European Scientists and Engineers involved in research and development in the field of synthetic and artificial membranes and membrane processes;
- organize periodic workshops and study groups on various aspect of membrane science;
- publicate a quarterly newsletter describing developments and activities of different membrane groups;
- stimulate exchange visits of membrane scientists and technologists in different countries;
- 5) delivery guidelines to national and international agencies to promote the most efficient use of

| #  | Name   | President  | Link                                     |
|----|--|--|--|
| 1  | Membrane Society of Japan                                    | Mikihisa Takano                                  | www.maku-jp.org/index.html               |
| 2  | European Membrane Society                                    | Bart van der Bruggen                             | www.emsoc.eu/ems/site/home/in<br>dex.php |
| 3  | North American Membrane<br>Society                           | Dibakar Bhattacharyya                            | www.membranes.org                        |
| 4  | Korean Membrane Society                                      | Kim Sung Soo                                     | www.membrane.or.kr                       |
| 5  | Membrane Industry<br>Association of China                    | Liu Xianqin                                      | www.membranes.com.cn                     |
| 6  | Chinese Membrane Society                                     | It was proposed in 2015, a<br>Chinese Government | and is waiting to be approved by         |
| 7  | Aseanian Membrane Society                                    | Hideto Matsuyama                                 | www.ams10.org                            |
| 8  | Russian Membrane Society                                     | Andrei Yaroslavtsev                              | www.memtech.ru/index.php/en              |
| 9  | Membrane Society of<br>Australasia                           | Aaron Thornton                                   | www.membrane-australasia.org             |
| 10 | Indian Membrane Society                                      | B. Chakravorty                                   | indianmembranesociety.com                |
| 11 | South Central Membrane<br>Association                        | Alain Richard<br>(board of directors)            | www.scmembrane.org                       |
| 12 | American Membrane<br>Technology Association                  | Scott Freeman                                    | www.amtaorg.com                          |
| 13 | African Membrane Society                                     | Abdoulaye Doucouré<br>(board of directors)       | www.sam-ptf.com/                         |
| 14 | Membrane Society in<br>Singapore                             | Rong WANG  | www.memsis.org/                          |
| 15 | Sociedad Mexicana de<br>Ciencia y Tecnología de<br>Membranas | Miguel Torres<br>Rodríguez                       | www.smcytm.org.mx                        |

#### Table 1 Major Membrane Societies today

resources."

Having internationalization as one of the high priority actions of the Society, Prof. Drioli, President of EMS and Prof. Nakagaki, President of The Membrane Society of Japan had meetings in Tokyo for discussing the collaboration between the two Societies and the decision of organizing the first Euro – Japan Conference in Italy was taken. In 1984 the Europe – Japan Congress on Membranes and Membrane Processes was held in Stresa, on June 18–22.

Following the success of this event, due to a large number of participants, of about 400, from 26 Countries including USA, Australia, China and Brazil and considering the quality of the Plenary Lectures and Scientific Communications, the outcome was the decision to organize the Japan – Europe Congress on Membranes and Membrane Processes in Tokyo, in 1987.

In the meantime, Prof. Elias Klein, a USA participant at the Stresa Conference, going back to USA organized a meeting where the most representative scientists active in Membrane Science in USA and Prof. E. Drioli were invited.

Prof. E. Klein described the activities of the MSJ of Japan and of EMS in Europe.

The proposal of Prof. Klein of founding the North American Membrane Society, NAMS, was very well and unanimously accepted. After this event, the Presidents of MSJ and EMS were in agreement to

| Year                      | Location                | Organizer                                | Chair                         | Statistics      |
|---------------------------|-------------------------|--|-------------------------------|-----------------|
| Europe -Japan Congress on | Stresa, <i>Italy</i>    | The Membrane                             | Masayuki Nakagaki             | 400 Particip.   |
| Membranes and Membrane    |                         | Society of Japan, EMS                    | Enrico Drioli                 | 26 Countries    |
| Processes -Stresa '84     |                         |  |                               |                 |
| June 18-22 1984           |                         |  |                               |                 |
| ICOM '87                  | Tokio, <i>Japan</i>     | The Membrane Society                     | Masayuki Nakagaki             | 700 Particip.   |
| June 8-12 1987            |                         | of Japan, EMS                            | Enrico Drioli                 | 400 Papers      |
|                           |                         |  |                               | 28 Countries    |
| ICOM '90                  | Chicago, USA            | NAMS                                     | Norman N. Li                  | 500 Presentat.  |
| August 20-24 1000         | 0 /                     |  |                               |                 |
| August 20 24 1990         |                         |  |                               |                 |
| ICOM '93                  | Heidelberg,             | EMS,The Membrane                         | R. Rautenbach                 | 509 Presentat.  |
| August 30 - September 3,  | Germany                 | Society of Japan,<br>NAMS, University of | J.J. Vier                     |                 |
| 1993                      |                         | Heidelberg                               | R.N. Lichtenthaler            |                 |
| ICOM '96                  | Yokohama,               | The Membrane                             | Shoji Kimura                  | 500 Papers.     |
| August 18-23 1996         | Japan                   | Society of Japan,                        | Takeo Shimizu                 | 600 Particip.   |
|                           |                         | EMS, NAMS                                |                               |                 |
| ICOM '99                  | Toronto,                | NAMS                                     | Doug Lloyd                    | 562 Presentat.  |
| June 12-18 1999           | Canada                  |  | Jim Davis                     | 629 Papers      |
| ICOM 2002                 | Toulouse,               | Université Paul                          | John Howell,                  | 365 Presentat.  |
| July 7-12, 2002           | France                  | Sabatier                                 | Roger Ben Aïm                 | 302 Particip.   |
|                           |                         |  | Pierre Aimar                  |                 |
|                           | Sooul Karaa             | The Assession                            | Tao Moon Tak                  | 703 Procontat   |
| August 21-26, 2005        | Beoul, Morea            | Membrane Society,                        | Un Young Kim                  | >700 Particip.  |
| C ,                       |                         | The Membrane                             | 5                             | 40 Countries    |
|                           |                         | Society of Korea,                        |                               |                 |
|                           |                         | NAMS, EMS                                |                               |                 |
| ICOM 2008                 | Honolulu,<br>Hawaii USA | NAMS                                     | Ingo Pinnau,<br>Benny Freeman | 827 Presentat.  |
| 5 ary 12 10, 2000         | 11awan, 0021            |  | Yoram Cohen                   |                 |
| ICOM 2011                 | Amsterdam,              | Membrane Technolog                       | Kitty Nijmeijer               | 1064 Presentat. |
| July 23-29, 2011          | The                     | y Group of Universit                     | Antoine Kemperman             | 1051 Particip.  |
|                           | Netherlands             | y of Twente                              | Matthias Wessling             |                 |
| ICOM 2014                 | Suzhou, China           | The Aseanian                             | Congjie Gao                   | 1300 Particip.  |
| July 20-25, 2014          |                         | Membrane Society,                        | Juin-Yih Lai                  | 514 Oral        |
|                           |                         | EMS, NAMS                                | wanqın Jın<br>Xiaolin Wang    | 662 Posters     |
| ICOM 2017                 | San Francisco,          | NAMS                                     |                               |                 |
| 29 July – 4 August 2017   | CA, USA                 |  |                               |                 |
| ICOM 2020                 | Pending                 |  |                               |                 |

## Table 2 ICOM Conferences

redesign the Japan – Europe Congress, scheduled in Tokyo in 1987, as an International Congress (ICOM) having also the NAMS as member of organizing committee. The successful story of the International

| Table 3 | Major Conferences in Membrane Science and |
|---------|---|
|         | Technology                                |

| Aseanian Membrane Society Conference (AMS)                 |
|--|
| Euromembrane   |
| World Filtration Congress                                  |
| International Membrane Science and Technology Conference   |
| (IMSTEC)   |
| North American Membrane Society (NAMS) Meeting             |
| International Conference on Inorganic Membranes (ICIM)     |
| International Water Association Events                     |
| International Conference on Catalysis in Membrane Reactors |
| (ICCMR13)  |
| Gordon Conferences USA                                     |
| Engineering Conferences International                      |
| European Congress of Chemical Engineering (ECCE)           |
| World Congress of Chemical Engineering (WECCE)             |
| Aachener Membrane Colloquium                               |
| Ravello Conferences (from 1966 every 11 years)             |

Congress on Membranes and Membrane Processes, the ICOM Conferences (still today the most representative of scientific membrane conferences) started at that time.

In parallel, another important action that was realized promoted by EMS, was the creation of Summer Schools all around Europe. Due to the difficulties of students from East Countries to travel to the West, in various occasions, Summer Schools were also organized in Poland, Russia (Soviet Union at that time), Hungary, etc.

The situation of the organized Membrane Societies today is very different from 80<sup>ties</sup>. In the Table 1 a list of major existing Membrane Societies, from the Australasia, to the coming Chinese and the youngest African, is presented.

All of them are quite active, promoting International Conferences and trying to create strong links between their members.

In parallel to the growth of the Societies, a significant number of Scientific Conferences and Exhibitions, has been established annually, biannually, triannually.

In Table 2, the list of different ICOM conferences, following the one in Tokyo in 1987, is reported.

In Table 3, a list of the other major Membrane Conferences and Workshops is shown.

In the early 70<sup>ies</sup>, scientific magazines devoted to membrane science were not existing. Dr. Harry Lonsdale in 1976 created the first journal in the field, Journal of Membrane Science (JMS) published by Elsevier. H. Lonsdale made an excellent creative action in promoting the growth of this journal, today the most representative scientific Journal in the Membrane World. The JMS, publishing initially 10 – 15 manuscripts per volume, it is characterized, today, by an IF: 5.557 and receives thousands of submissions per years. NAMS, EMS, Aseanian Membrane Societies are today formally sponsoring this Journal. However, various other International Journals have been created in the years. The majors are in Table 4 together with a large number of newsletters and reports with updates all around the world in Membrane Science and Membrane Engineering.

The necessity to promote more high educational activities at Academia level in Membrane Science and Membrane Engineering has been well recognized in the past years.

The European Union in 2010 approved the project of an Erasmus Mundus Doctorate in Membrane Engineering (EUDIME). The program provided the excellent opportunity to motivated, talented and competent scholars across the Europe and developing countries to pursue their research in some leading European Institutes working in Membrane field (eudime.unical.it)

The success of this project, coordinated by Prof. E. Drioli – University of Calabria and involving seven other European Universities, University of Twente (The Netherlands), Institute of Chemical Technology Prague (Czech Republic), University of Leuven (Belgium), University of Montpellier 2 and University Paul Sabatier–Toulouse (France), and ten associate partners from Academia and Industry, is well documented by the numbers of applicants in the various annual calls (see Table 5).

A similar relevant initiative was realized for an Erasmus Master Program in Membrane Engineering coordinated by Prof. A. Ayral, at the University of Montpellier (www.em3e-4sw.eu/em3e/em3e-home). In parallel to these activities, significant successes were reached in the production at industrial level on Membrane modules and Membrane Operations.

In particular, pressure driven membrane operations (RO, UF, NF, MF) became dominant technologies in desalination, in waste water treatments and water reuse and also in a large variety of industrial sectors.

Membrane systems are largely present in the food and beverage, dairy, textile industries and in electronics, automobile, petrochemical productions etc.

| Journal  | Editor(s)  | Publisher   |
|--|--|---|
|  | Ed. in Chief: A.L. Zydney  |   |
| Journal of Membrane Science  | Elsevier<br>Founded by Harry Lonsdale in 1976                        |   |
| Membrane (MAKU)  | Ed in - Chief: Mikihisa Takano<br>(Hiroshima University)             | Membrane Society of<br>Japan                                  |
| Membrane Journal   | Ed in - Chief: Sang Yong Nam   | Membrane Society of<br>Korea.                                 |
| Membrane Technology  | Ed in - Chief: S. Atkinson   | Elsevier  |
| Journal of Membrane and<br>Separation Technology   | Ed in - Chief: Masakazu Yoshikawa                                    | Lifescience Glob  |
| Journal of Membrane Science<br>& Technology  | Hao Fong, Abdul Latif Ahmad, Subrata<br>Mondal, George Perry         | OMICS Publishing Group  |
| The Journal of Membrane<br>Biology   | Ed in - Chief: Wolfgang E. Trommer<br>(TU Kaiserslautern)            | Springer  |
| Membranes  | Edin-Chief: Spas D. Kolev  | MDPI AG, Basel,<br>Switzerland                                |
| Biochimica et Biophysica Acta<br>(BBA) – Biomembranes  | Editors -in-Chief: Yechiel Shai, Hans<br>Vogel                       | Elsevier  |
| Biochemistry (Moscow)<br>Supplement Series A:<br>Membrane and Cell Biology   | Ed in - Chief: Stanislav S. Kolesnikov                               | Springer  |
| Journal of Membrane Science<br>and Technology (China)<br>(Bimonthly publication of the<br>Membrane Industry<br>Association of China) | Ed: Liu Xianqiu  | Editorial Department of<br>Membrane Science and<br>Technology |
| Journal of Membrane Science<br>and Research (JMSR) (Iran)  | Ed in - Chief: Ali Kargari   | Membrane Processes<br>Research Center (MPRC)                  |
| Molecular Membrane Biology   | Ed in - Chief: Anthony I Magee                                       | Taylor & Francis  |
| Membrane Water Treatment   | Editors -in-Chief: Enrico Drioli,<br>Youngchul Choi, Ruey-Shin Juang | Techno-Press  |

 
 Table 4
 Major Journals, Newsletters and Reports published on Membrane Science and Membrane Engineering

Table 5Total number of applicants, their nationalities and number of selected candidates for each EUDIME edition

| Edition | # of applicants | # of nationalities | Fellowships awarded |
|---------|-----------------|--------------------|---------------------|
| I       | 110             | 35                 | 9                   |
| П       | 99              | 24                 | 9                   |
| Ш       | 90              | 28                 | 9                   |
| IV      | 67              | 23                 | 7                   |
| V       | 103             | 26                 | 5                   |

It is interesting to mention the progresses in desalination, where the so-called third generation desalination systems are involved in fresh water production integrated, however, with energy production and row material extraction and reuse from the brine of RO and NF operations. The strategy of integrated membrane systems is becoming largely and successfully accepted today in a variety of industrial productions.

The MEDINA research project in Europe (cordis. europa.eu/project/rcn/81392\_en.html and E. Drioli, A. Criscuoli, and F. Macedonio, eds. Membrane-based



Fig. 3 The Jiangsu Membrane Industrial Park, in Nanjing. a) – b) Pictures, c) Operational framework of the Membrane Science and Technology Industrial Park, d) Technologies developed in the Membrane Industrial Park.



Fig. 4 The Weihai Membrane Technology Center. a) Picture, b) Activities related to the membrane technology center and membrane production base.

Desalination: An Integrated Approach (MEDINA). Iwa Publishing, 2011), MEGATON in Japan (www.megatonwater.com/en/research.html) and SEAHERO in Korea (www.seahero.org/), are the best examples of these innovative strategies, today present also in the Middle East as evidenced by the Masdar program for desalination (www.masdar.ae/en/energy/detail/ renewable-energy-water-desalination-in-uae).

A novel and significant approach to promote the

development of Membrane Science and Technology is the recent creation of Membrane Science and Technology Industrial Parks, sponsored by the Chinese Government. In Fig. 3 a) – d) are summarized the activities of the already existing Jiangsu Membrane Science and Technology Industrial Park.

In Fig. 4 are shown the activities of the Membrane Technology Center supported by the Weihai Municipal Government in Shandong Province, and today in realTable 6 Strategic topics to be promoted



- Membrane systems in the Space
- Hybrid organs as artificial brains
- A new Mining Industry: mineral recovery from the sea
- New 2D materials (Graphene, Graphene derivatives, and other 2D materials like phosphorenes, borenes,...) for new Membranes





Fig. 5 Blue energy and energy resources distribution. a) BP: Statistical review 2011, b) Recalculated considering blue energy (J.W. Post, PhD thesis, Wageningen University, Wageningen The Netherlands (2009)).

## ization.

A strong International character and a multidisciplinary approach are present and recognized necessary for the success of these initiatives.

The central role of Membrane Science and Engineering for an Industrial Sustainable Growth is more and more well recognized and promoted worldwide.

Following the Process Intensification strategy, the basic properties of modern Process Engineering related to Membrane Engineering, are:

- a strong fundamental multidisciplinary character from Chemical Engineering and Material Science Engineering to Biotechnology, Biology, Tissue Engineering, etc.
- b) the largest spectrum of realized and potential application in practically all Industrial Sectors and in

Agriculture, Medicine, Space Technologies, etc. Some of the actions to be promoted for realizing a continuously successful future growth of Membrane

Science and Engineering, will be the creation of:

1. A Global Membrane Network,

- 2. Large scale multinational projects on strategic matters,
- 3. International Doctorates in Membrane Engineering (following the Erasmus Mundus Doctorate in Membrane Engineering, EUDIME).

Example of ambitious strategic topics to be developed by the Membrane Researchers might be the ones listed in Table 6.

The creation of a Global Membrane Network will facilitate to obtain further positive follow out in the vari-



Fig. 6 Neuronal network construct in a membrane system. a) Micropatterned PLLA membranes for guidance of neuronal cells (S. Morelli, S. Salerno, A. Piscioneri, B.J. Papenburg, A. Di Vito, G. Giusi, M. Canonaco, D. Stamatialis, E. Drioli, L. De Bartolo Biomaterials 2010, 31: 7000–7011, Adapted with permission from Elsevier), b) Human mesenchymal stem cells in a compartmentalized neuronal membrane system (A. Piscioneri, S. Morelli, M. Mele, M. Canonaco, E. Bilotta, P. Pantano, E. Drioli, L. De Bartolo Acta Biomaterialia 2015; 24: 297-308, Adapted with permission from Elsevier).



ous topics indicated. It will not be easy, however. In the blue energy area the visibility of the membrane operations (Pressure retarded osmosis (PRO) and Fig. 7 Membrane systems in the space.ESA astronaut Andreas Mogensen's 10–day 'iriss' mission to the International Space Station includes the scientific experiment to purify some of the Station's waste water and test a 'biomimetic' membrane from Denmark. The membrane mimics nature to create clean drinking water using a nano–technology that requires no energy.

ESA is gratefully acknowledged: www.esa.int/Our\_ Activities/ Human\_Spaceflight/ iriss/Highlights/ Andreas\_in\_space.

Reverse electrodialysis (RED)) in the recent years has been very modest, as evidenced in the Fig. 5 a) in front of a potential contribution of blue energy of about 17 % as shown in Fig. 5 b).

In regenerative medicine and in the study of hybrid artificial organs as artificial brain (Fig. 6), in the space 296 Drioli, Tocci : Membrane Science and Membrane Engineering in the past years and tomorrow

| Material  | <b>Thermal conductivity</b><br>@ T=300 K [W m <sup>-1</sup> K <sup>-1</sup> ] | Reference   |
|---|---|---|
| MONOLAYER graphene                                  | ~5000   | A. A. Balandin et al. Superior Thermal Conductivity of Single-Layer Graphene, <i>Nano Lett.</i> <b>2008,</b> <i>8</i> , 902.                                  |
| MONOLAYER SnSe                                      | 0.46-0.68 (anisotropic)   | Nature <b>2014,</b> 508, 373-377.   |
|   |   | J. Chen et al. Sb <sub>2</sub> Te <sub>3</sub> Nanoparticles with Enhanced Seebeck Coefficient and Low Thermal Conductivity.                                  |
| Sb <sub>2</sub> Te <sub>3</sub> (similar to Bi2Se3) | 0.23-0.5  | Chem. Mater. 2010, 22, 3086-3092.   |
|   |   | M.K. Jana et al. lonothermal Synthesis of Few-Layer Nanostructures of Bi2Se3 and Related Materials.   |
| Bi <sub>2</sub> Se <sub>3</sub>                     | 0.4 (few layers)  | Chem. Eur. J. <b>2013,</b> 19, 9110-9113.   |
|   |   | W. Li, et al. Thermal conductivity and phonon linewidths of monolayer MoS2 from first principles.   |
| MoS <sub>2</sub>                                    | 108 (monolayer)   | Appl. Phys. Lett. <b>2013</b> , 103, 253103.  |
| WSe <sub>2</sub>                                    | 0.05 (monolayer) 1.5 (bulk)   | C. Chiritescu at al. Ultralow Thermal Conductivity in Disordered, Layered WSe <sub>2</sub> Crystals. Science 2007, 315, 351-353                               |
| Phosphorene   | zigzag direction: 110<br>armchair direction: 36                               | A.Jain and A.J.H. McGaughey Strongly anisotropic in-plane thermal transport in single-layer black phosphorene. <i>Sci. Rep.</i> <b>2015,</b> <i>5</i> , 8501. |
| Polymers  |   |   |
| PVDF  | 0.19  | http://www.quadrantplastics.com/fileadmin/quadrant/documents/QEPP/EU/Product_Data_Sheets_PDF/Product_Data_Sheet_Symalit_PVDF_1020.pdf                         |
| Polytetrafluoroethylene                             | 0.24-0.35   | http://www.bearingworks.com/content_files/pdf/retainers/PTFE%20datasheet.pdf  |
| Polypropylene                                       | 0.10-0.22   | http://www.professional plastics.com/professional plastics/Thermal Properties of Plastic Materials.pdf  |
| Cellulose acetate                                   | 0.16-0.36   | eq:http://www.professionalplastics.com/professionalplastics/ThermalProperties of Plastic Materials.pdf  |
|   |   |   |

 Table 7
 Thermal conductivity <sup>1</sup>

<sup>1</sup>E. Drioli, A. Gugliuzza, A. Politano Composite graphene and beyond graphene membranes, Korea–Italy Bilateral Symposium on Beyond Graphene, Hanyang University, Korea, May 27<sup>th</sup> 2016

research activities (Fig. 7) as in a new Mining Industry, having the sea as an open-sky mine, important results might be reached by a strong International Team promoted by Membrane Associations.

The interest today for 2D material as graphene and beyond graphene, with their quite interesting characteristics, as the thermal conductivity (Table 7), might offer the opportunity of production of new class of membranes for various operations able to overcome the limits of the membrane and modules realized until now.

Very impressive and positive progresses have been done in the last thirty – forty years, but the impact of Membrane Science and Membrane Engineering in our modern society is just at its beginning.





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rate in Membrane Engineering (EUDIME). He has received various scientific international awards, including "Richard Maling Barrer Prize" of the European Membrane Society and Semenov medal from Russian Academy of Engineering Science, etc.. Author of about 800 scientific papers and 18 scientific books in the field of Membrane Science and Membrane Engineering.

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